

KIT-2

(Single Spine Version - approx. 6 feet tall)

Parts Included:

	(9) SJ-1 Spider Joints
	(2) UMB-1 Universal Mounting Bases
	(1) 1" to ½" slip fit schedule 40 reducer bushing
	(1) 4" piece of ½" schedule 40 PVC pipe
	(1) 1" slip fit schedule 40 PVC cross fitting
	(1) 1" slip fit schedule 40 PVC Tee fitting
	(11) Feet of 1" schedule 40 PVC pipe (included in BK-1 only)
	(24) #10 x 5/8" Self Drilling Screws
Materials Needed:	
	<u>Materials Necaca.</u>
	Foam wig head (needed for both kits)
	(11) Feet of 1" Schedule 40 PVC pipe (required for KIT-2 only)
	Plywood base approx. 24" x 15" x 3/4" (needed for both kits)
	Cut List:
	A) Neck: (1) 4" piece of ½" pipe
	B) Spine (Articulated): (2) 7 1/8" pieces of 1" pipe
	B) Spine (Non-Articulated): (1) 19" piece of 1" pipe
	C) Shoulders: (2) 6" pieces of 1" pipe
	D) Upper Arms: (2) 8 1/2" pieces of 1" pipe
	E) Forearms: (2) 9 1/4" pieces of 1" pipe
	F) Hips: (2) 2 1/4" pieces of 1" pipe
	G) Femurs: (2) 12" pieces of 1" pipe
	H) Tibias: (2) 18" pieces of 1" pipe
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Helpful Hints:

Do not over tighten the self-drilling screws! Start with a drill, complete final tightening by hand.

Place the screws in the middle of the SJ-1 slots to allow the most adjustment in either direction.

Heavier loads may require a second screw to prevent slippage.

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